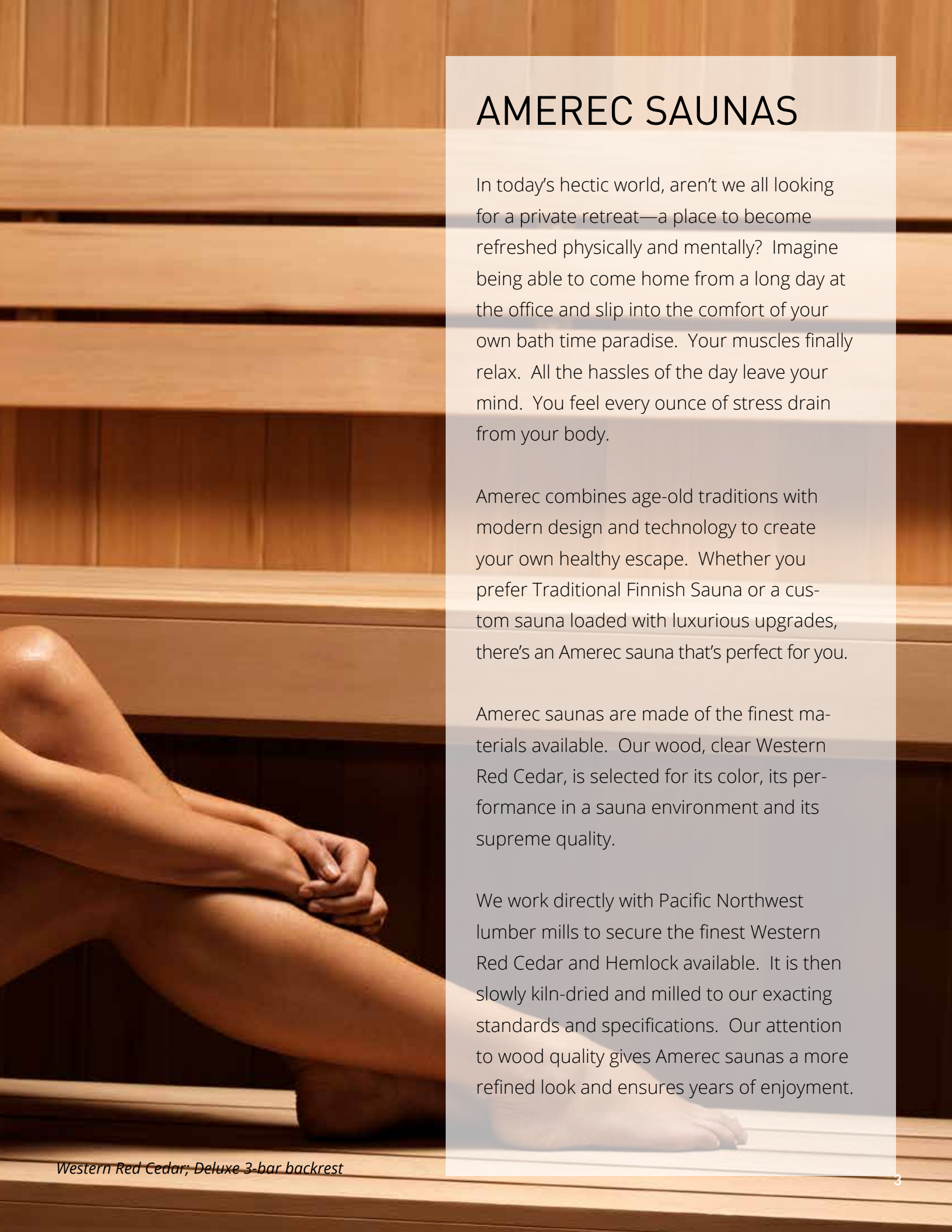


SAUNA PRODUCTS



amerec®
STEAM. SAUNA. SOLUTIONS.



A person is shown from the waist down, sitting on a wooden bench in a sauna. Their legs are crossed at the ankles, and their hands are clasped together. The sauna is constructed of light-colored wood, and the lighting is warm and soft.

AMEREC SAUNAS

In today's hectic world, aren't we all looking for a private retreat—a place to become refreshed physically and mentally? Imagine being able to come home from a long day at the office and slip into the comfort of your own bath time paradise. Your muscles finally relax. All the hassles of the day leave your mind. You feel every ounce of stress drain from your body.

Amerec combines age-old traditions with modern design and technology to create your own healthy escape. Whether you prefer Traditional Finnish Sauna or a custom sauna loaded with luxurious upgrades, there's an Amerec sauna that's perfect for you.

Amerec saunas are made of the finest materials available. Our wood, clear Western Red Cedar, is selected for its color, its performance in a sauna environment and its supreme quality.

We work directly with Pacific Northwest lumber mills to secure the finest Western Red Cedar and Hemlock available. It is then slowly kiln-dried and milled to our exacting standards and specifications. Our attention to wood quality gives Amerec saunas a more refined look and ensures years of enjoyment.



CUSTOM-CUT SAUNAS FOR FRAMED WALL APPLICATIONS

Is flexibility what matters most to you? Amerec's Custom-Cut sauna packages contain all the material and equipment necessary to complete your sauna after the room has been framed, wired, and insulated.



*Steam shower with A6 control and ComfortFlo Steam head.
Custom-cut sauna, Western Red Cedar, middle platform, custom backrests & benchskirts, Himalaya heater.*

Amerrec's Custom-Cut sauna is great for the person looking for the ease of assembling a kit but wants more flexibility in the layout. This is a superb sauna for constructing on to the framing of an existing space.

We offer 25 standard Custom-Cut room sizes — from 4' x 4' up to 10' x 12', all with 7' ceilings (the maximum height recommended for optimum comfort and efficiency is 8') as well as unlimited custom sizes and features. Detailed construction plans help you prepare the room for quick installation.

*Can't find what you're looking for?
Amerrec provides free design assistance, including CAD drawings to create your perfect sauna.*



CUSTOM-CUT SAUNA SERIES



EACH KIT CONTAINS

- Cut-to-length, tongue and groove, clear Western Red Cedar or Hemlock for interior walls and ceilings
- Interior corner, ceiling and door trim
- A genuine Amerec heater, rocks and heater guard
- Pre-assembled benches, backrests and headrests
- Pre-hung all-glass door
- Room light, thermometer
- Wooden duckboard or plastic mat flooring in walking areas
- Bucket and ladle
- Foil vapor barrier, all hardware



Custom-cut sauna in home fitness center; Western Red Cedar with heat treated Hemlock dark accent color, all-glass door & glass wall panels. Fonda heater.

OPTIONAL FEATURES

- Angles and unique bench configurations
- Glass windows and sidelights
- Handicap-accessible doors
- Bench skirting, wall-to-wall duckboard, valance lighting
- Luxury benches, speakers, curved backrests
- Accessories
- Upgraded heater and controls





AMEREC SIGNATURE SERIES

Amerec's Signature Series of saunas have been so beautifully planned and laid out, it's hard to believe they're modular. With several styles to choose from, you'll feel like you've designed your own personal sauna. And, because of the precision manufacturing, each sauna takes only a few hours to assemble.

Each Signature Sauna has hand-selected and finished boards from the finest quality woods. Unique angles and curves, precision finished doors and windows and abundant use of glass give these saunas an elegant upscale feel. Once you step into an Amerec Signature Sauna, you'll feel like you've entered your own private paradise.

CASCADE SIGNATURE SERIES

Replenish your reserves at a moment's impulse, basked in golden light, and caressing warmth. Wash away the remnants of a busy day in a Cascade of pillow-soft steam and find your way back to the very best you.

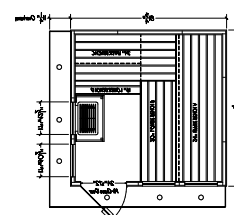


STANDARD FEATURES

- 84”d x 84”w x 84”h, O.D.
- 4 bronze-tinted sidelite windows, all-glass door
- Includes 10” overhanging ceiling with exterior low-voltage lighting, interior low-voltage lighting, 4 benches, headrests, duckboard, 2 full-length curved backrests, deluxe heater guard and bench skirts.
- Bucket, ladle, thermometer
- Interior and exterior of clear Western Red Cedar or Hemlock

OPTIONAL FEATURES

- Digital controls
- Accessories
- Wall-to-wall duckboard





PACIFIC

SIGNATURE SERIES

Lose yourself in waves of ultra chic comfort, rekindling your spirit in aesthetic splendor. Pacific's undulating lines are an ongoing invitation to step into a world as inspiring as the miracle from which it takes its name.

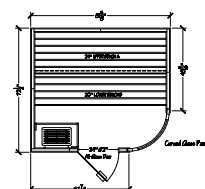


STANDARD FEATURES

- 72"d x 84"w x 84"h, O.D.
- Curved panoramic window, all-glass door
- Includes low-voltage valance lighting, 2 benches, deluxe full-length backrest, headrest, duckboard, and bench skirts
- Bucket, ladle, thermometer
- Interior and exterior of clear Western Red Cedar or Hemlock

OPTIONAL FEATURES

- Digital controls
- Accessories
- Wall-to-wall duckboard





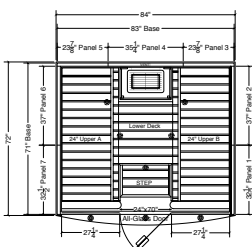
Onyx modular 5'x5' inset for custom look.

ONYX SIGNATURE SERIES

Put some distance between you and what's wanted of you. The sublime elegance and soothing comfort of Onyx envelop the senses, resetting the racing clock of life to the beat of your heart.

STANDARD FEATURES

- 72"d x 84"w x 84"h, O.D.
- Front wall all-glass including frameless all-glass door
- Low-voltage lighting system in interior ceiling (including color light therapy) and in curved overhanging ceiling on front
- Bucket, ladle, thermometer
- Available in a range of sizes



OPTIONAL FEATURES

- Digital controls
- Accessories
- Wall-to-wall duckboard



PANEL-BUILT SERIES



From 4' x 4' to 10' x 12', Amerrec offers numerous standard panel-built/modular room sizes. Not interested in a standard size? We can also manufacture custom modular saunas to meet your needs.

STANDARD FEATURES

- Interior and exterior of clear Western Red Cedar or Hemlock
- Prefabricated, insulated panels for walls and ceiling
- Interior and exterior trim
- Pre-assembled benches
- Heater guard rail
- Pre-hung all-glass door
- Wooden duckboard or plastic mat flooring in walk area
- Bucket and ladle
- Wall light and thermometer
- Headrests

OPTIONAL FEATURES

- Glass window panels
- Other door options
- Luxury benches
- Bench skirts, wall-to-wall duckboard, deluxe backrests
- Neo-angles
- Accessories

AMEREC SAUNA HEATERS

WALL MOUNTED AND FLOOR STANDING

DESIGNER TREND HEATER - WALL MOUNTED

For saunas up to 425 cubic feet, the Designer Trend heater with the A30 Control is easy to use and is a terrific value. Stainless steel construction.



DESIGNER TREND	Designer Trend 45	Designer Trend 60	Designer Trend 80	Designer Trend 80/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250-425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	35	35	35
Dim. (inch) (WxHxD)	14 x 20 x 26	14 x 20 x 26	14 x 20 x 26	14 x 20 x 26
Control unit	A30	A30	A30	A30

VIKI HEATER - WALL MOUNTED

For saunas up to 425 cubic feet, the Viki digital heater with the SaunaLogic Control is easy to use and is a terrific value. Stainless steel construction.



VIKI HEATER	Viki 45	Viki 60	Viki 80
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425
Heating power (kW)	4.5	6.0	8.0
Vulcanite rocks (lbs)	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1
Shipping weight	35	36	37
Dim. (inch) (WxHxD)	17 x 26 x 12 1/2	17 x 26 x 12 1/2	17 x 26 x 12 1/2
Control unit	SaunaLogic	SaunaLogic	SaunaLogic
Extra features	-		

PRO - THE AMEREC "CLASSIC" - FLOOR STANDING

Freestanding Pro heaters have been the standard of the industry for more than 20 years. Designed for large, commercial-sized sauna rooms, use with separate control panels. Remote control panel. Stainless steel exterior and junction box. Separate contactor box required.



PRO	Pro 105	Pro 120	Pro 140	Pro 105/3	Pro 120/3	Pro 140/3
Sauna size (Cu. Ft.)	390 - 600	510 - 740	630 - 950	390 - 600	510 - 740	630 - 950
Heating power (kW)	10.5	12.0	14.4	10.5	12.0	14.4
Vulcanite rocks (lbs)	132	132	132	132	132	132
Amps / Voltage / Phase	43.8 / 240 / 1	50.0 / 240 / 1	60.0 / 240 / 1	29.2 / 208 / 3	33.3 / 208 / 3	40.1 / 208 / 3
Shipping weight	68	70	75	68	70	75
Dim. (inch) (WxHxD)	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19
Control unit	SC & Digi	SC & Digi	SC & Digi	SC & Digi	SC & Digi	SC & Digi
Extra features	-					

JUNIOR HEATER - WALL MOUNTED

For small saunas and tight spaces, the Junior heater combines great European design with easy-to-use digital technology. Stainless steel construction.



JUNIOR	Junior 21	Junior 21	Junior 30	Junior 30
Sauna size (Cu. Ft.)	45 - 100	45 - 100	70 - 150	70 - 150
Heating power (kW)	2.1	2.1	3.0	3.0
Vulcanite rocks (lbs)	25	25	25	25
Amps / Voltage / Phase	17.5 / 120 / 1	8.75 / 240 / 1	25 / 120 / 1	12.5 / 240 / 1
Control unit	SaunaLogic	SaunaLogic	SaunaLogic	SaunaLogic
Shipping weight	-	-	-	-
Dim. (inch) (WxHxD)	11 1/2 x 26 x 8	11 1/2 x 26 x 8	11 1/2 x 26 x 8	11 1/2 x 26 x 8
Extra features	-			

AMEREC SAUNA HEATERS

WALL MOUNTED AND FLOOR STANDING

FONDA B - WALL MOUNTED WITH BUILT-IN CONTROLS

Fonda B offers in-room control of your sauna or for installs where external controls are not an option. Controls feature built-in 60-minute timer and thermostat.



FONDA B	FONDA 45B	FONDA 60B	FONDA 80B	FONDA 80B/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250 - 425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	17 ¹ / ₂ x 25 ⁵ / ₈ x 12	17 ¹ / ₂ x 25 ⁵ / ₈ x 12	17 ¹ / ₂ x 25 ⁵ / ₈ x 12	17 ¹ / ₂ x 25 ⁵ / ₈ x 12
Control unit	Built-in	Built-in	Built-in	Built-in
Extra features	Optional Floor Stand			

FONDA T - WALL MOUNTED WITH T1 TOUCH SCREEN CONTROL

The Fonda T is matched with Amerrec's exclusive T1 Touch Screen Control. BWT Ready.



FONDA T	FONDA 45T	FONDA 60T	FONDA 80T	FONDA 80T/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250 - 425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	17 ¹ / ₂ x 25 ⁵ / ₈ x 12	17 ¹ / ₂ x 25 ⁵ / ₈ x 12	17 ¹ / ₂ x 25 ⁵ / ₈ x 12	17 ¹ / ₂ x 25 ⁵ / ₈ x 12
Control unit	T1	T1	T1	T1
Extra features	Optional Floor Stand			

HIMALAYA HEATER - FLOOR STANDING

Floor standing, rock tower heater, with 210# of rocks. BWT Ready. Match with Trend control.



HIMALAYA HEATER	Himalaya 7	Himalaya 9
Sauna size (Cu. Ft.)	175-350	310-500
Heating power (kW)	6.8	9.0
Vulcanite rocks (lbs)	210	210
Amps / Voltage / Phase	28.3 / 240 / 1	37.5 / 240 / 1
Amp / Voltage / Phase	18.9 / 208 / 3	25.0 / 208 / 3
Shipping weight	16	16
Dim. (inch) (WxHxD)	12x40.5x15	12x40.5x15
Control Unit	A30	A30

LAAVA - FLOOR STANDING

Designed for large commercial size sauna rooms: Use with separate control panels. BWT auto-fill option available.



LAAVA HEATER	Laava 105	Laava 120	Laava 140	Laava 105/3	Laava 120/3	Laava 140/3
Sauna size (Cu. Ft.)	390 - 600	510 - 740	630 - 950	390 - 600	510 - 740	630 - 950
Heating power (kW)	10.5	12.0	14.4	10.5	12.0	14.4
Vulcanite rocks (lbs)	132	132	132	132	132	132
Amps / Voltage / Phase	43.8 / 240 / 1	50.0 / 240 / 1	60.0 / 240 / 1	29.2 / 208 / 3	33.3 / 208 / 3	40.1 / 208 / 3
Control unit	SC or Digi	SC or Digi	SC or Digi	SC or Digi	SC or Digi	SC or Digi
Shipping weight	75	75	75	75	75	75
Dim. (inch) (WxHxD)	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22
Extra features	-					



*Western Red Cedar, Deluxe 6-bar backrest,
bullnose bench front, Saunatonttu heater*

SAUNATONTTU

UNIQUE EUROPEAN DESIGN WITH OUTSTANDING FEATURES AND BENEFITS

A collaboration between Amerrec and world-renowned designer Ristomatti Ratia, the SAUNATONTTU is the ultimate sauna heater. Incorporating several patented features and superb European design, SAUNATONTTU is truly the “best sauna heater in the world”, bar none. Its secret is in the constant heat retention by the large quantity of rocks within the super-insulated shell. This means soft, perfect heat is always available, letting you enjoy a sauna without preheating.



THE SAUNATONTTU HEATER

- Low 300 W standby power, 200 lbs rock capacity and unique black insulation shell ensure genuine sauna heat quality is stored and available as you want it.
- Patented insulation system is cool on the outside, minimizing safety distances and giving you more freedom in layout design.
- Compact (size 19 3/4" x 43" x 19 3/4") yet high capacity and output.
- Part of the famous RATIA collection — professional world-class design with the latest sauna heating innovations and functions.
- Can be mounted free-standing or sunk into the floor or bench of your sauna.
- Easy to clean and maintain, guaranteed for years of trouble-free performance.



SAUNATONTTU	Saunatonnttu 4	Saunatonnttu 6
Sauna size (Cu. Ft.)	175 - 310	250 - 425
Heating power (kW)	4.6	6.0
Vulcanite rocks (lbs)	200	200
Amps / Voltage / Phase	19.2/240/1	25/240/1
Shipping weight (lbs)	115 + rocks	115 + rocks
Dim. (inch) (WxHxD)	19 3/4 x 43 x 19 3/4	19 3/4 x 43 x 19 3/4
Control unit	Integral	Integral
Extra features	Low wattage range 100w, 200w or 300w	





Western Red Cedar, middle platform, custom backrest & bench skirt, integral backrest lighting, Himalaya heater with tempered glass trim ring.

BWT

BIO WATER
TECHNIQUE...
EXPERIENCE SAUNA
REINVENTED

SIMPLICITY IS A GOOD THING

We have trail-blazed the sauna industry for almost one hundred years. We now introduce the only multi-layered sauna experience on the market. A new dimension in modern sauna solutions. And it is handmade in Finland, as usual.

A SAUNA THAT CHANGES WITH YOU

The new BWT-ready sauna provides a multidimensional experience of pleasure and relaxation in true Amerrec fashion. A multitude of sauna experiences in one single and ingenious sauna solution.

ONE HEATER. MULTIPLE SENSATIONS

Indulge in a multi-layered sauna experience. Enjoy your favorite sauna alone or share different experiences with others. With a BWT-ready sauna heater it is all possible. The flexibility of BWT opens up a number of opportunities for pleasurable sauna experiences that you can all enjoy.



BWT

READY

The BWT Heater Range



FONDA T



HIMALAYA



LAAVA

THREE SAUNA TYPES FROM ONE HEATER.

BWT makes it all possible

Gentle Sauna

Add water to BWT container, set temperature to:

120-140 ° F

Gentle sauna
Enveloping steam
Longer sessions
Bio-aroma available

Flexi-Sauna

Fill BWT water container and set temperature to:

140-175 ° F

More humidity
Lower temperature
A gentle sauna experience
Bio-aroma available

Hot & Dry Sauna

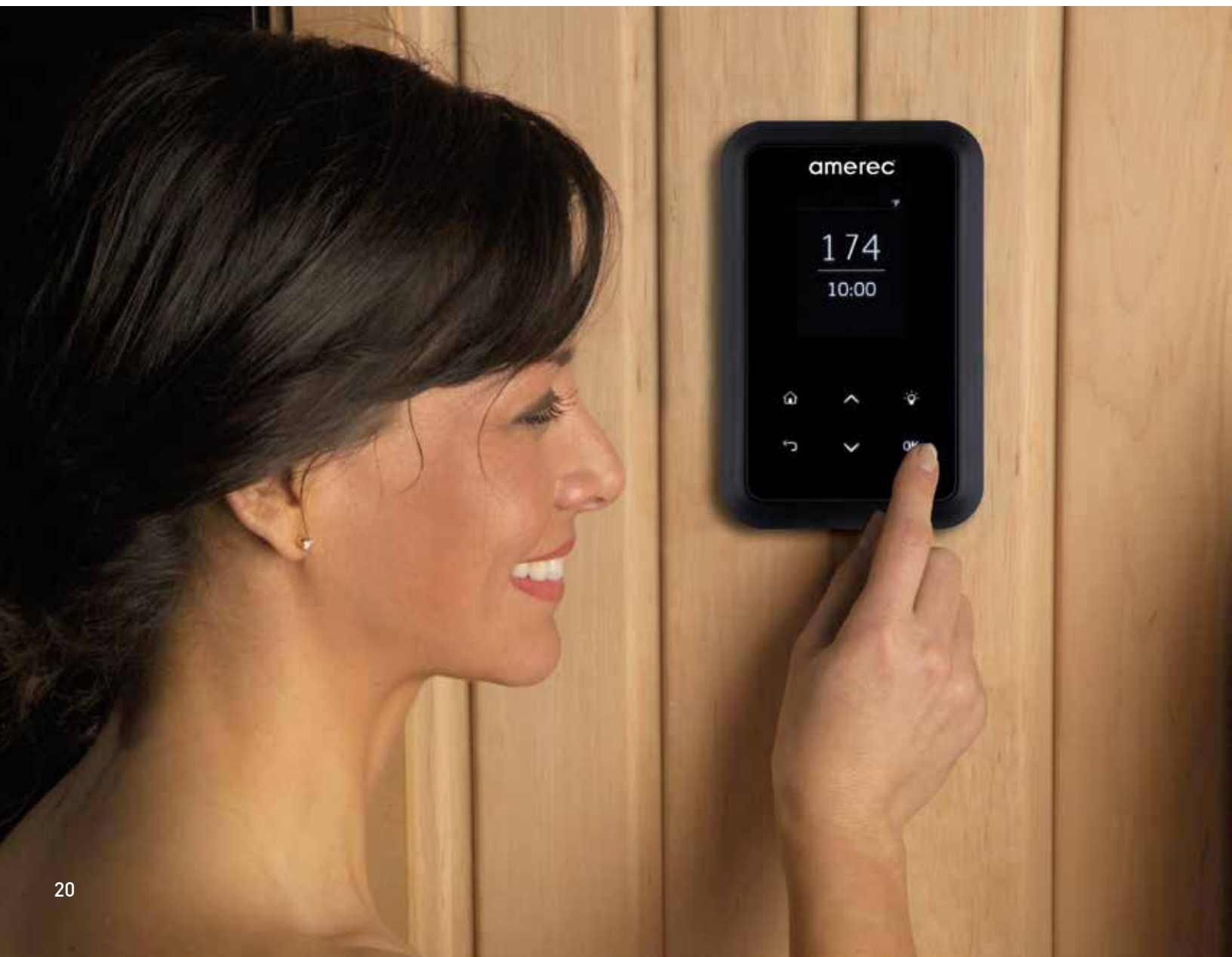
Use BWT without water and set temperature to:

175-190 ° F

High Temperature
Low humidity
Intense sauna sensation

AMEREC SAUNA CONTROLS

In the Amerrec pure sauna experience, managing the climate, timing and comfort of your sauna is never a source of stress. Amerrec sauna controls are attractive and designed and manufactured to provide years of dependable, convenient and safe operation. And regardless of the option you choose or is recommended for your heater, Amerrec sauna control units let you create the environment that's perfect for you—easily and intuitively.





T1

- Touch screen operation for easy control of temperature and time settings
- Large screen displays sauna temperature and time settings
- Display temperature in Fahrenheit or Celsius
- Sleep mode with integral sensor to activate screen when approached
- Delayed start feature to pre-heat sauna at selected time
- Multiple language settings including English and Spanish
- Flush-mount, low profile installation



A30 Digital Control

Amerec's A30 digital control provides European design with superb functionality.

- 3 3/8" W x 4 1/4" H x 1/4"D
- Time and temperature settings
- 24 hour time delay
- Light switch
- Can be mounted inside or outside the sauna
- Surface mount



SaunaLogic

- Surface mount control
- 8.75" w x 5.75" h x 1" d
- 24-hour delayed start programmability
- Adjustable time and temperature
- On/off buttons for interior, exterior and color light
- For use with Junior and Viki heater series



Digi I

- Surface or flush mount control
- 24 hour programmability, delayed start-up
- Adjustable time and temperature
- Ventilation fan and light buttons
- Sleek European graphics
- For use with Laava, Pro and Pikku heaters



Digi VII

Similar to the Digi-I, but with 7-day programmability

- Perfect for Health Clubs with predetermined start and stop times each day
- Full 7-day, 24 hour programmability
- Saunasmart function applies for start up time each day
- Adjustable time and temperature
- Ventilation fan and light buttons
- Sleek European graphics
- Integral audible alarm for additional safety
- For use with Laava, Pro and Pikku heaters



SC-60

Sleek, flush mounted design with satin stainless steel face plate

- 60 minute timer
- Adjustable thermostat control
- Light switch
- Heat indicator light
- Flush mount control
- Sleek satin stainless steel face
- For use with Laava/Pro heaters
- Floor heaters require separate contactor box



SC-9 Control

Similar to SC-60 but with 9-hour time delay start up

- 60 minute timer with 9-hour time delay for start up



SC-Club

Similar to SC-60 but with on/off switch

- On/off switch for club use with attendant on duty (no timer)

SAUNA CONTROL SPECIFICATION		
Type	Use with heater series	Use with contactor
T1	Fonda T	None
Digi I	Laava/Pro	None
Digi VII	Laava/Pro	None
A30	Designer/Himalaya	None
SC	Laava/Pro	Yes
SaunaLogic	Junior	Yes
SaunaLogic	Viki	Yes

240 V / 1 phase	Max power (kW)
Yes	8
Yes	14.4
Yes	14.4
Yes	9
Yes	14.4
Yes	3
Yes	8

208 V / 3 phase	Max power (kW)
Yes	8
Yes	14.4
Yes	14.4
Yes	9
Yes	14.4
No	-
No	-



Visit www.amerec.com for complete listing of Amerrec sauna accessories.

SAUNA ACCESSORIES

Put the personal finishing touches on your Amerrec pure sauna experience with our quality-crafted accessories. All Amerrec sauna packages already come complete with thermometer, bucket, ladle, backrests, light and heater guard rail. But you can also choose different styles and additional products from our wide assortment. If you already own a sauna, accessories are also a smart and easy way to refresh and update it.

Rento Sauna Bucket

Color-anodized aluminum and heat-treated bamboo.



Rento Sauna Bucket

Color-anodized aluminum and heat-treated bamboo.



Rento Sauna Ladle

Color-anodized aluminum and heat-treated bamboo.



Rento Pisara Sauna Bucket & Ladle

Made from ecological biocomposite.



Rento Bamboo and Wooden Buckets, Ladles, Body Brush, Bath Brush, and Nail Brush



Rento Sauna Scents, Soaps, Whisk



Rento Sauna Linens



Rento Sauna Linens



INFRARED SAUNAS

REDEFINING THE STANDARD FOR INFRARED SAUNAS

Pure Infra™ Low EMR
Low EF

CarbonFlex®

Far-infrared saunas radiate a deep, penetrating heat that melts cares away at the end of a stressful day. If you like to work out, an infrared session before your exercise warms up muscles and increases flexibility, helping to avoid injury. Use after a work out for gentle soothing of sore muscles. And with minimal waiting time for preheating—when you're ready to relax and re-energize, your Amerrec far-Infrared is ready as well.



WARM UP TO NEW BREAKTHROUGH TECHNOLOGY

Electrical devices, including infrared saunas, naturally produce EMR and EF radiation. Though not harmful in the low doses used in Infrared saunas we have spent the last several years developing a new and breakthrough technology that nearly eliminates this radiation while still maintaining the positive effects of infrared sauna. We call it Pure Infra™ (multiple patents) and this new technology is exclusive to Amerrec. It's the only infrared sauna technology that exceeds the tough Swedish radiation standards.

Amerrec's wall-to-wall flat panel carbon-fiber CarbonFlex® IR heating system literally "wraps" you evenly in gentle heat, avoiding uncomfortable temperature fluctuations found in other IR systems. All Amerrec models can be simply

plugged into a 120 volt household outlet. Select one of three lighting systems depending upon the mood: reading lights, color-light therapy, or the soft ambience of valance lighting. Your preferred comfort settings for heat, sound and light are easily managed from the Touch Screen control.



Complete specifications for Amerrec's far-infrared saunas are available on page 27.

B-810



B-820



B-830



B-840



B-870



B-880



PURE HEAD-TO-TOE COMFORT

WITH AMEREC'S EVEN HEAT DISTRIBUTION

One of the most common complaints about infrared saunas is uneven heat distribution—"cold spots" where no IR waves reach the body, and "hot spots" when seated directly in front of outdated ceramic or metallic IR heaters.

Amerec Far-Infrared Saunas are purpose-engineered to create the most soothing, full-body heat exposure available. Using the most advanced far-infrared technology from Japan, Amerec's CarbonFlex® emitters generate even heat and wall to wall full body coverage.

CarbonFlex® heating panels have a larger heating surface, which ensures your perfect bathing comfort in two important ways. First, the larger surface disperses heat over a wider area, keeping their surface temperature comfortable for bathers. Secondly, maximum exposure over the widest possible area creates optimal infrared wavelengths, which in turn produces deep penetration, and soft, even heat you expect for a pure sauna experience.

TO GUARANTEE MAXIMUM HEAD-TO-TOE COMFORT, ALL AMEREC IR SAUNAS INCLUDE:

- Wall-to-wall carbon fiber heaters on back wall and sidewalls
- Side wall heaters extending all the way down to floor level
- Exclusive bench seat heaters with on/off button
- Exclusive in-floor heating systems with heated ceramic tiles

CarbonFlex®



AMEREC INFRARED ROOMS

INFRARED ROOMS INCLUDE THE FOLLOWING STANDARD FEATURES

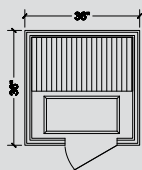
- Low EMR and Low EF throughout the entire sauna
- The only IR sauna to exceed the Swedish standards in all points of the sauna
- Prefabricated wall panels, finished inside and out with clear T&G Canadian Hemlock—for a sauna with “furniture quality.”
- We use Hemlock for it's 'hypo-allergenic' qualities
- Fast assembly with no tools—with wall panels mounted onto an easy-fit base and topped with easy-fit ceiling panel.
- Exterior surfaces finished with biodegradable wood treatment—for a more luxurious look and for ease in maintenance.
- Amerec CarbonFlex® infrared heaters, integral with wall panels, with heater surface area and wattage designed to give even, enveloping heat on all sides.
- Amerec digital Touch pad control system mounted inside the sauna for easy operation and control of: on/off, 3 different lighting options (reading, color-therapy, valance lighting), sound system, time and temperature controls.
- Amerec sound system includes low profile speakers, iPod or MP3 hook-up or Bluetooth sound
- Pre-built Hemlock benches
- Built-in Hemlock floor
- Deluxe Tempered Full-Glass Door
- Low-voltage mini-spot lights installed in the ceiling. Wall-to-wall backrests, designed for user comfort and safety.
- Super-easy installation with pre-wired heaters, lights, stereo, etc.—with simple “plug-in” system.
- All sizes can be plugged into a 120 volt household outlet
- ETL listed “as a complete plug-in room”—for safety and reliability
- Industry leading warranty backed by America's #1 sauna company.

INFRARED ROOMS & INFRA-SAUNA SPECIFICATIONS

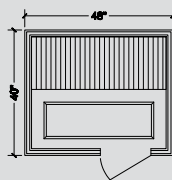
6 Models to choose from, B Series

For complete details including specifications on the 'B' series, visit www.amerrec.com.

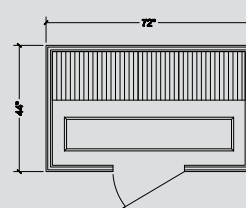
B 810 Series 1-person



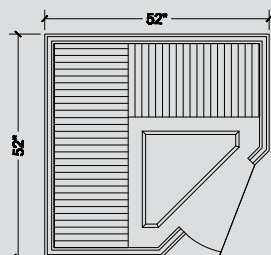
B 820 Series 2-person



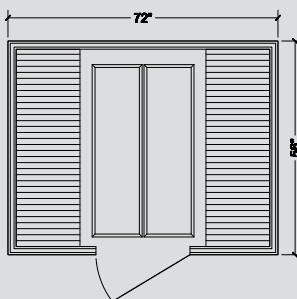
B 830 Series 3-person



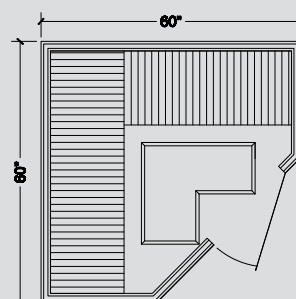
B 870-C Series 3-person



B 840 Series 4-person



B 880-C Series 4-person

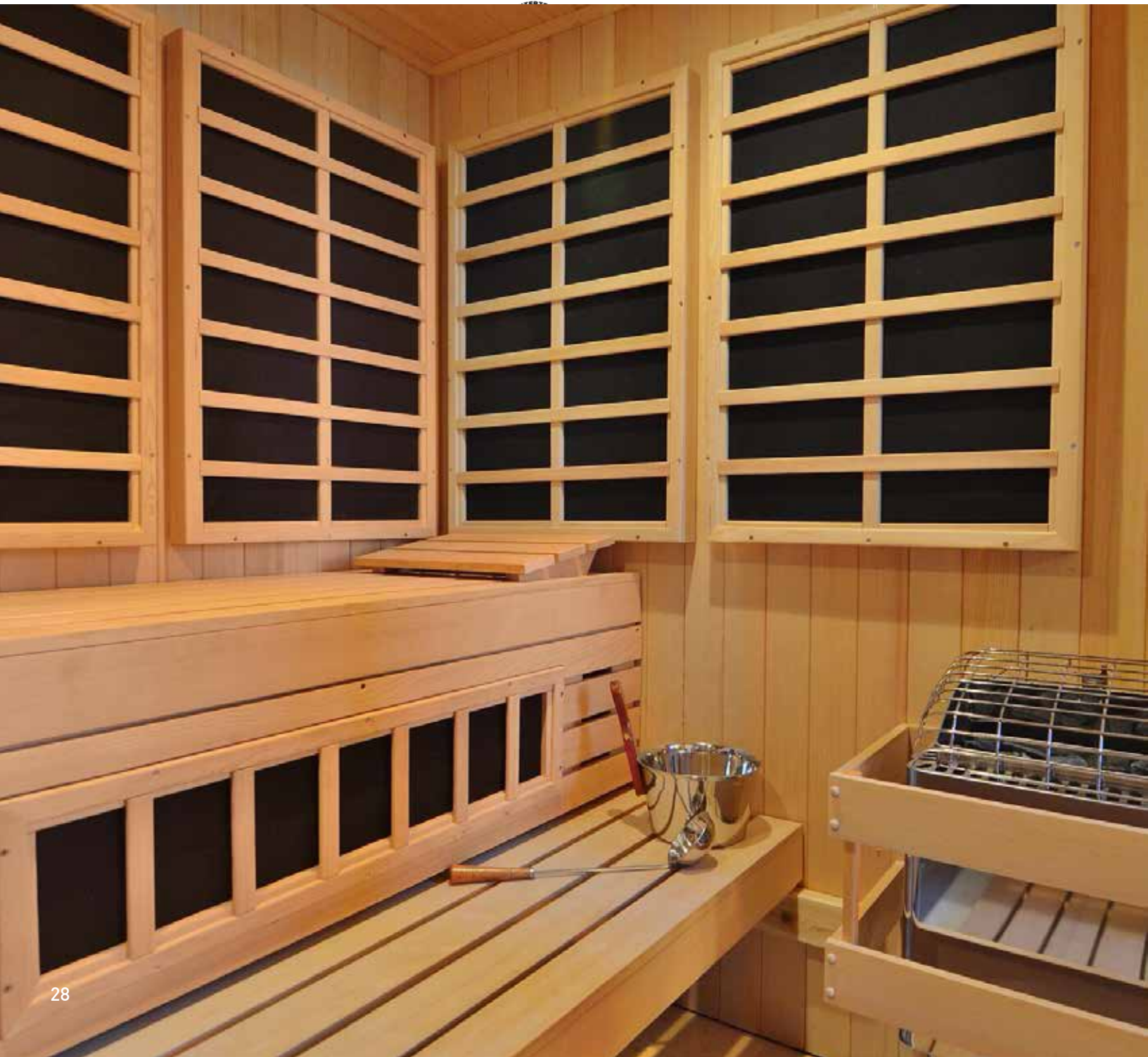


INFRA SAUNA

2-IN-1 COMBINATION TRADITIONAL SAUNA + FAR INFRARED

The innovative Amerrec Infra Sauna provides pleasure beyond what a traditional or infrared sauna can do individually. At times, you might prefer to bask leisurely in the comfort of a traditional sauna. When time is tight or you're in the mood for a milder heat therapy, the infrared option is the answer. Our advanced traditional sauna technology has been seamlessly combined with CarbonFlex far-infrared technology that can be included in virtually any Amerrec Modular sauna or Amerrec Custom Cut sauna up to 425 cu. ft.

CarbonFlex®





INFRA-SAUNA INCLUDES THE FOLLOWING STANDARD FEATURES

- Stainless Steel Junior or Viki Heater with SaunaLogic digital control
- Pre-manufactured wood-framed CarbonFlex heating panels for walls and behind legs; quantity of panels depends upon room size
- All-glass door; many window options available
- Interior of sauna includes Western Red Cedar or Hemlock T&G for walls and ceiling, pre-built benches, pre-built bench skirts, backrests, heater guard, floor boards and low-voltage lighting system with color therapy (or alternative lighting system of your choice)
- Bucket, ladle, rocks and installation hardware.





CUSTOM INFRARED OPTIONS

With Amerrec, there are no limits to how your pure sauna experience takes shape. You are free to customize the design of your infrared cabin. Or tailor a best-of-both-worlds wellness center featuring both traditional and infrared comfort from the same fit to measure sauna cabin. Everything will be pre-cut and pre-built to your exact specifications. And if you need design assistance, your nearest specialty Amerrec dealer will be happy to help—simply visit, call or email us.

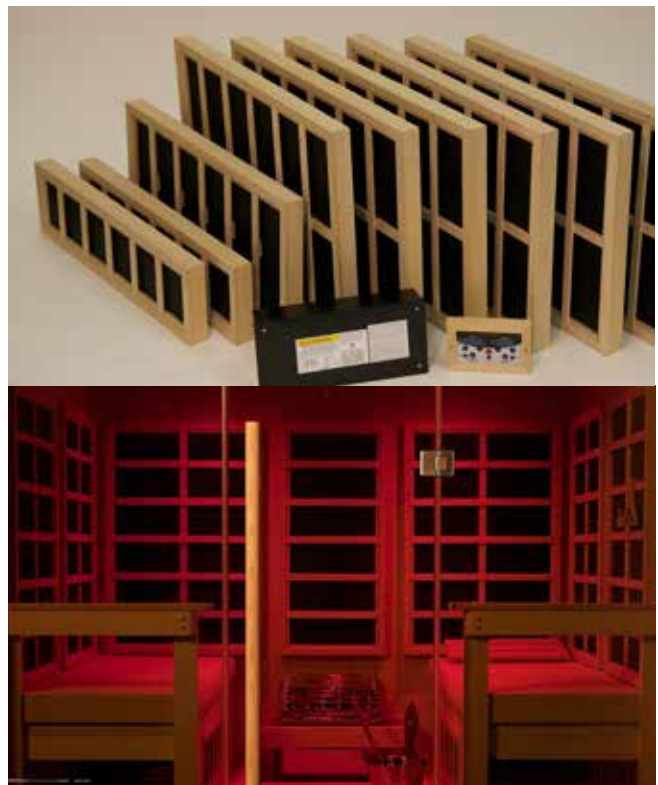
TREAT YOURSELF TO TWICE THE COMFORT

Imagine designing your own personal home spa in almost any shape, size and decor. And being able to use it for quick, energizing IR warmups on weekday mornings. Or letting luxurious clouds of relaxing steam wash over you on weekends. With a Custom Infra Sauna, you get the exact wellness center design that best suits you and your family. And the option to enjoy the comforts of pure sauna any way you like.



UPGRADE YOUR EXISTING SAUNA: JUST ADD INFRARED

Amerrec's custom infrared package means you can freshen up your existing sauna with a comforting addition—the soothing, instant heat benefits of infrared. Or you can convert your existing traditional sauna into infrared only. We will precut, size and plan each component to fit your existing sauna cabin. And you'll be able to control both the traditional heater and infrared from a single convenient digital control pad.



MODULAR INFRA SAUNA PACKAGE

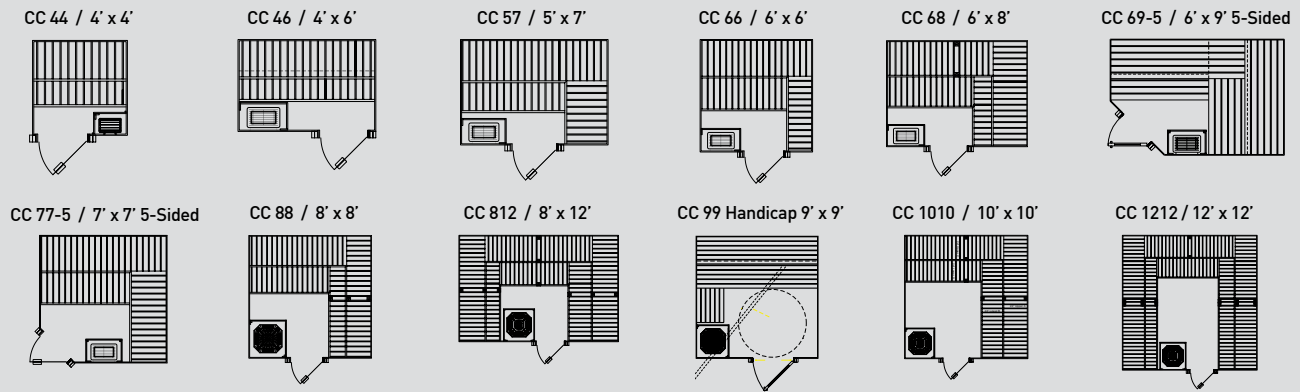
Our modular InfraSauna package can be adapted for traditional free-standing saunas, or to meet your custom specs for a tailored infrared cabin or traditional/infrared sauna combination. The package includes:

- Enough CarbonFlex® heating panels to ensure even, penetrating heat throughout your cabin, each heater cased in clear, vertical grain Canadian Hemlock.
- Stainless Steel Sauna Heater with SaunaLogic digital control (Junior heater for saunas less than 150 cubic feet; Viki heater for saunas up to 425 cu. ft.).

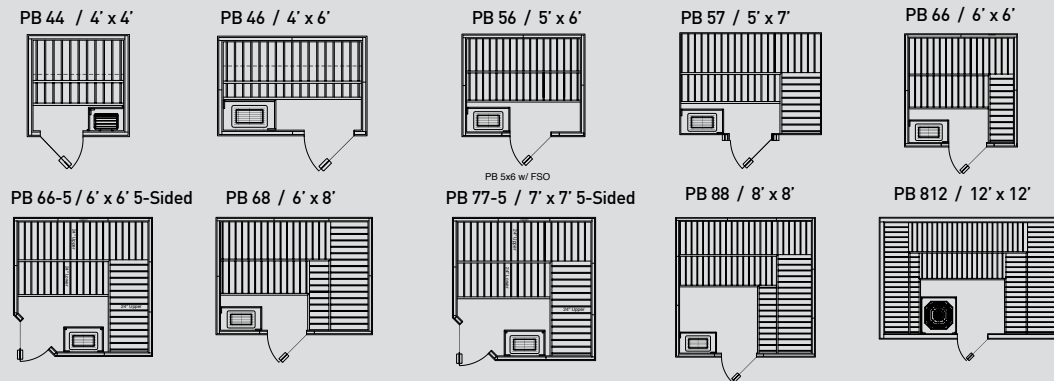
- Hand crafted wall and ceiling panels in Western Red Cedar or Hemlock
- Pre-assembled benches selected from our standard designs, or choose a luxury upgrade
- Lighting system of your choice
- Bucket, ladle, rocks
- Options ranging from full-wall glass panels, bench design upgrades, recessed lighting, color light therapy, and more

SAUNA LAYOUTS

CUSTOM-CUT SERIES



PANEL-BUILT SERIES



SAUNA DOORS

In a Amerrec sauna, the door isn't simply a closure—it is a gateway between worlds that always say "welcome". Most Amerrec saunas include a European-style all-glass door. But you can also choose from several door and window styles to personalize your sauna. Amerrec's six optional door designs are available in standard and handicap-accessible sizes. All Amerrec doors include our exclusive latching system and laser-etched handles.

DOOR OPTIONS INCLUDE

- All glass door (standard), 24"x72" or 24"x80"
- Hemlock door 24"x72", 23¹/₄"x69¹/₄" or 24"x80" (for Custom-Cuts only) with 16"x60" glass
- Hemlock door with window grids
- Cedar door, traditional window (12"x60" or 16"x60" window on 24"x72" door)
- Etched glass door, 24"x72"; Shown above: "Birch Leaves over Water"
- All doors are pre-hung and include handles and appropriate latching system



SAUNA SPECIFICATIONS

GENERAL: Sauna room(s) shall be manufactured by Amerrec, 575 East Cokato St., Cokato, MN 55321. The following specifications include design parameters for Amerrec prefab/modular saunas, as well as for Amerrec Custom-Cut material packages.

WORK TO BE DONE BY OTHERS: All work set forth below will be included under other sections for the specifications:

For all Amerrec sauna types:

1. Finish painting and/or staining of exterior surfaces.
2. Subfloor and/or foundation work.
3. All electrical work from supply, including connections to control, heater and light

For Amerrec Custom-Cut saunas:

4. Installation of stud walls (or furring strips) and ceiling joists.
5. Installation of insulation between wall studs and ceiling joists.

CODE REQUIREMENTS: All materials, components and work shall conform to all applicable local, state and federal building and safety codes, ordinances and regulations.

TYPE CONSTRUCTION: AMEREC CUSTOM CUT MATERIAL PACKAGES (for installation on previously framed walls)

Wall framing shall be on 16" centers. Standard framed wall shall have 2" x 4" studs, bottom base plate treated, and ceiling lowered to 84" I.D. from floor to framing. Existing masonry walls shall have furring strips on 16" centers; metal studs shall have furring strips—for nailing of T&G wall boards.

Walls and ceiling shall be insulated with R11 rated fiberglass insulation, with foil vapor barrier (foil provided by Amerrec).

When ordering: sauna material package, shall be Amerrec model CC_____. Provide interior dimensions of the framed space, indicate direction of ceiling joists, and swing of door.

Walls and ceiling interior materials shall be 1" x 4" (nominal) V-joint, kiln dried to 12% or less, T&G clear Western Red Cedar or Hemlock. Boards to be blind nailed using 5p galvanized nails, or comparable galvanized staples. Wallboards applied horizontally unless specified otherwise.

TYPE CONSTRUCTION: AMEREC PANEL-BUILT SAUNA PACKAGES (free-standing, modular units).

No framed walls are required for Amerrec Panel-Built packages. Install on any level, water proof floor.

Wall and ceiling panels shall be framed of 2" x 2" framing, insulated with fiberglass batts, vapor barrier of Type C Reynolds Building Foil. Panel interior and exterior shall be lined with 1" x 4" (nominal), V-joint, clear Western Red Cedar or Hemlock. **Optional:** panel exterior can be 1/4" smooth Luan Plywood on walls to be hidden or walls to be covered with drywall, tile, or wallpaper.

TYPE CONSTRUCTION: ALL TYPES—CUSTOM CUT AND PANEL BUILT.

BENCHES: Shall be preassembled by Amerrec. Standard top bench width equals 24" in saunas 5' deep or greater. Bench tops of clear, all-vertical-grain Western Red Cedar or Hemlock, 5/4" x 4" nominal (1 1/8" x 3 1/8" actual) with 5/8" spacing. Internal framing of 2" x 4" SPF (or 2" x 4" cedar). Bench tops fastened from bottom with stainless steel screws. Bench supports of 2" x 4" SPF or 2" x 4" Western Red Cedar. Commercial Sauna Benches: Internal framing 2" x 6" on benches over 6', and H-leg bench supports on benches 8' and longer.

BACKRESTS: S4S clear Cedar or Hemlock.

INTERIOR AND EXTERIOR TRIM: Corner and cove molding of clear, Western Red Cedar or Hemlock. Panel-Built saunas also include fascia of same material.

HEATER GUARD RAIL: Shall be constructed of clear Western Red Cedar or Hemlock to surround heater. Dimensions shall match UL requirements for proper spacing between heater and guard rail.

DOOR: Shall be Amerrec Model AG standard all-glass door, with 1/4" bronze tinted/tempered glass, mounted on 1 1/2" thick clear, vertical grain mahogany door jamb. AG doors are available in three sizes. Standard door for Custom-Cut sauna rooms is AG 24/80 (24" x 80"); standard door for panel-built rooms is AG 24/72 (24" x 72"). Other sizes of AG doors include 24"x80" and 36"x80". Alternative doors are Amerrec Model DF (clear, all-vertical grain Douglas Fir rails with sealed, double pane, tempered glass 15" x 64" window, pre-hung on mahogany jamb—available in 24"x72", 24"x80", and 36"x80"), or Amerrec Model CC (custom-made, handcrafted, triple-layer Western Red Cedar door with sealed, double-pane, tempered glass 12"x 60" or 16" x 60" window, pre-hung on mahogany jamb).

HANDICAP ACCESSIBLE COMMERCIAL SAUNA DOORS AVAILABLE: All-glass doors (AG) or Douglas Fir doors (DF) are available in 36" widths. For Amerrec Custom Cut saunas handicap door size is 36" x 80"; for Amerrec Panel-built saunas handicap door size is 36" x 72".

SAUNA HEATER: Shall be Amerrec Model_____, sized according to the size room as shown on page 14-15. Heater shall be UL or ETL listed. Shall include olivine igneous rocks.

CONTROLS: Shall be Amerrec Model_____, UL or ETL listed, and matched with heater according to chart on page 21.

FLOOR: Floor shall be of cement, ceramic tile, or similar waterproof type (no carpeting). Removable duckboard of Cedar or Hemlock is provided for walk area in front of benches.

LIGHT: Shall be wall-mounted, UL listed, vapor-proof Progress P5511 or Hubbell B2s-Var. Frosted white globe with satin finish, neoprene gasket, brushed aluminum base. Ceiling mounted and low voltage lighting available.

ACCESSORIES: All sauna packages include standard accessories of thermometer, wood bucket, wood ladle, headrests, backrests, duckboards. A wide range of additional accessories are available. See pages 22-23.

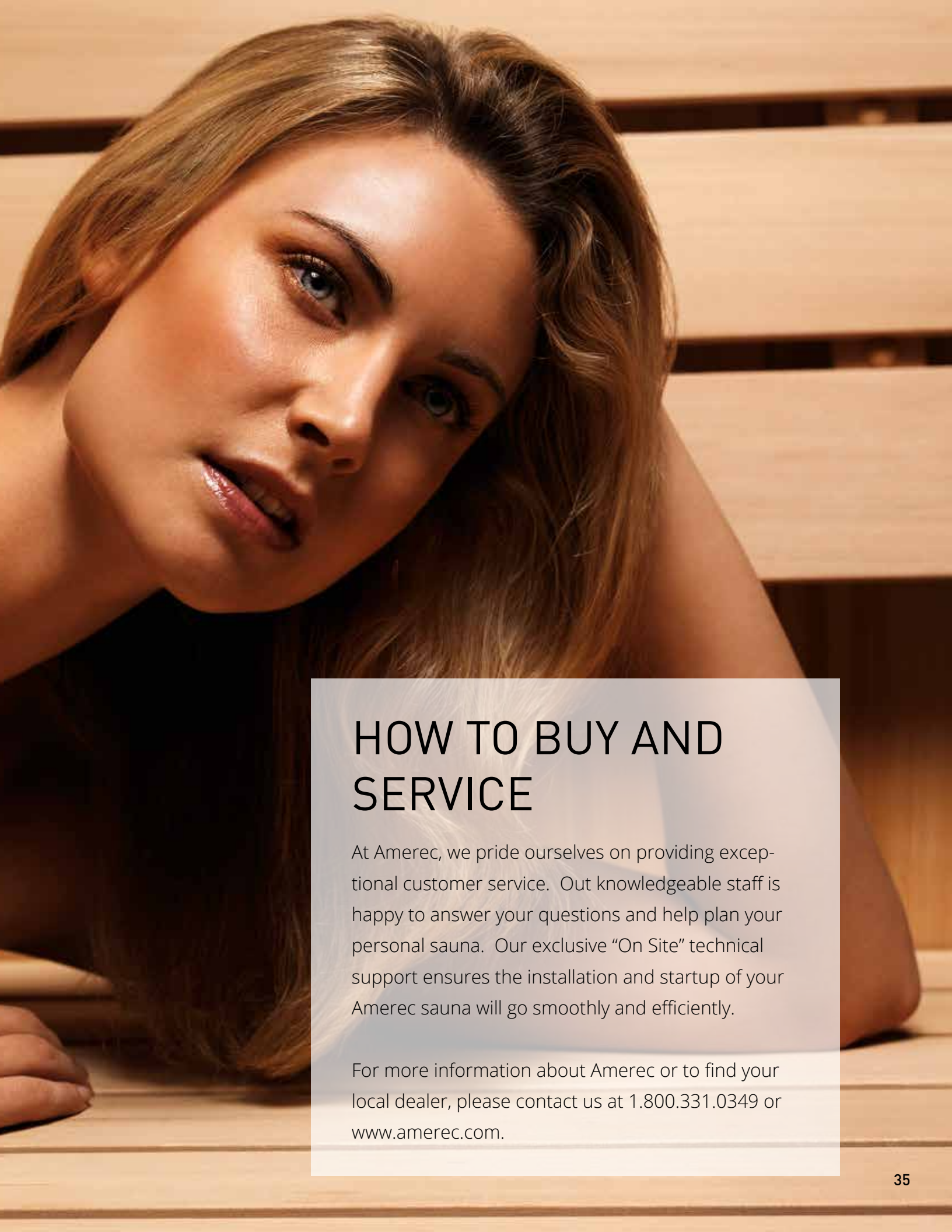
WARRANTY: All Amerrec sauna rooms, heaters and controls are fully warranted for five years for residential use; one year for commercial use against defects in material and workmanship. For further information regarding the Amerrec warranty, please contact Amerrec or your local authorized Amerrec dealer.

DESIGN ASSISTANCE: Amerrec's design staff will gladly offer any assistance you may require when designing or specifying sauna rooms and heaters. Free CAD design service available.

HANDICAP ACCESSIBILITY: Most of Amerrec's panel-built and custom-cut saunas can be made handicap accessible. Contact Amerrec for assistance. Amerrec reserves the right to change specifications and design without notice.

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HOW TO BUY AND SERVICE

At Amerrec, we pride ourselves on providing exceptional customer service. Our knowledgeable staff is happy to answer your questions and help plan your personal sauna. Our exclusive “On Site” technical support ensures the installation and startup of your Amerrec sauna will go smoothly and efficiently.

For more information about Amerrec or to find your local dealer, please contact us at 1.800.331.0349 or www.amerrec.com.



amerec[®]

STEAM. SAUNA. SOLUTIONS.

Find your nearest dealer at www.amerec.com

AMEREC | P.O.Box 2258 | 17683 128th Place NE, #C | Woodinville, WA 98072, USA
Toll Free 1-800-331-0349 | amerec@amerec.com | www.amerec.com

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